

# SAFETY DATA SHEET



Product name: 13238S Epoxy Pre-Treatment  
Product code: 13238S  
Print Date: 2016-09-20

v2.1 Revision Date: 2016-09-20

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## 1. Identification of the substance/mixture and of the company/undertaking

**Product name** 13238S Epoxy Pre-Treatment

**Product code** 13238S

### Recommended use of the chemical

Coating for professional use

### Restrictions on use

The product is only for industrial and/or professional use, not for any private consumer use.

### Information on the Manufacturer/Supplier/Distributor

Producer/Supplier Axalta Coating Systems Australia Pty Limited  
Street/Box 15 - 23 Melbourne Road, Riverstone NSW 2765, Australia

### Product Information

Telephone +61 (0)2 8818 4300  
<http://www.axalta.com.au>

### Emergency Information

Emergency telephone number 1800 089 766  
AU Poisons Information Centre: 131 126  
Medical Emergency Phone 1800 674 415  
Transportation Emergency Phone 1800 089 766

### For further information, please also consult our Internet site

<http://www.axaltacoatingsystems.com>

## 2. Hazards identification

Classified as HAZARDOUS according to the GHS criteria under Australian Work Health Safety (WHS) Act 2011.  
Classified as DANGEROUS GOODS according to the Australian Dangerous Goods (ADG) Code

### GHS-Classification

Flammable liquids	Category 2
Acute oral toxicity	Category 4
Serious eye damage/eye irritation	Category 2A
Carcinogenicity	Category 1B
Target Organ Systemic Toxicant - Single exposure	Category 3

Endpoints which are "not classified", "cannot classified" and "not applicable" are not shown.

### GHS-Labeling

Hazard symbols



Signal word: Danger

### Hazard statements

Repeated exposure may cause skin dryness or cracking.  
Highly flammable liquid and vapour.  
Harmful if swallowed.  
Causes serious eye irritation.  
May cause respiratory irritation.  
May cause cancer.

### Precautionary statements

Obtain special instructions before use.  
Keep away from heat/sparks/open flames/hot surfaces. No smoking.  
Ground/bond container and receiving equipment.  
Use explosion-proof electrical/ventilating/lighting equipment.

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Use only non-sparking tools.

Take precautionary measures against static discharge.

Avoid breathing dust/ vapours/ spray.

Do not eat, drink or smoke when using this product.

Use only outdoors or in a well-ventilated area.

Wear eye protection/ face protection.

Wear protective gloves/ eye protection/ face protection.

IF SWALLOWED: Immediately call a POISON CENTER/doctor.

IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/ attention.

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

Dispose of contents/container in accordance with local regulations.

## Other hazards which do not result in classification

None known.

## Special hazard instructions for humans and environment

Avoid exposure - obtain special instructions before use. Do not breathe vapour/spray. Take precautionary measures against static discharges. Wear suitable protective clothing and gloves. In case of insufficient ventilation, wear suitable respiratory equipment. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Avoid release to the environment. Refer to special instructions/ Safety data sheets.

Restricted to professional users.

## 3. Composition/information on ingredients

### Chemical nature

Mixture of synthetic resins, pigments, and solvents

### Hazardous components

CAS-No.	Chemical name	Concentration	GHS Hazardous
7727-43-7	barium sulphate, natural	10 - 20%	
1332-58-7	Kaolin	10 - 20%	
108-10-1	4-methylpentan-2-one	10 - 20%	✓
7789-06-2	strontium chromate	10 - 20%	✓
123-42-2	4-hydroxy-4-methylpentan-2-one	5 - 10%	✓
141-78-6	ethyl acetate	5 - 10%	✓
110-43-0	heptan-2-one	3 - 5%	✓
78-93-3	butanone	1 - 3%	✓
13463-67-7	Titanium dioxide	1 - 3%	

Non-regulated ingredients 20 - 30%

## 4. First aid measures

### Eye contact

Remove contact lenses. Irrigate copiously with clean, fresh water for at least 15 minutes, holding the eyelids apart. Seek medical advice.

## Skin contact

Do NOT use solvents or thinners. Take off all contaminated clothing immediately. Wash skin thoroughly with soap and water or use recognized skin cleanser. If skin irritation persists, call a physician.

## Inhalation

Avoid inhalation of vapour or mist. Move to fresh air in case of accidental inhalation of vapours. If breathing is irregular or stopped, administer artificial respiration. If unconscious place in recovery position and seek medical advice. If symptoms persist, call a physician.

## Ingestion

If swallowed, seek medical advice immediately and show this safety data sheet (SDS) or product label. Do NOT induce vomiting. Keep at rest.

## Most Important Symptoms/effects, acute and delayed

### Inhalation

May cause nose and throat irritation. May cause nervous system depression characterized by the following progressive steps: headache, dizziness, nausea, staggering gait, confusion, unconsciousness. Reports have associated repeated and prolonged overexposure to solvents with permanent brain and nervous system damage.

### Ingestion

May result in gastrointestinal distress.

### Skin or eye contact

May cause irritation or burning of the eyes. Repeated or prolonged liquid contact may cause skin irritation with discomfort and dermatitis.

## Indication of Immediate medical attention and special treatment needed if necessary

No data available on the product. See section 3 and 11 for hazardous ingredients found in the product.

## 5. Firefighting measures

### Suitable extinguishing media

Universal aqueous film-forming foam, Carbon dioxide (CO<sub>2</sub>), Dry chemical

### Extinguishing media which shall not be used for safety reasons

High volume water jet

### Hazardous combustion products

CO, CO<sub>2</sub>, smoke, and oxides of any heavy metals that are reported in "Composition, Information on Ingredients" section.

### Fire and Explosion Hazards

Flammable liquid. Vapor/air mixture will burn when an ignition source is present.

### Special Protective Equipment and Fire Fighting Procedures

Full protective flameproof clothing should be worn as appropriate. Wear self-contained breathing apparatus for firefighting if necessary. In the event of fire, cool tanks with water spray. Do not allow run-off from fire fighting to enter public sewer systems or public waterways.

### Additional information

Hazchem Code: 3YE

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

Keep in a well-ventilated place. Keep away from sources of ignition. Comply with safety directives (see chapters 7 and 8). Do not inhale vapours.

### Environmental precautions

Do not let product enter drains. Notify the respective authorities in accordance with local law in the case of contamination of rivers, lakes or waste water systems.

### Methods for cleaning up

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Contain and collect spillage with non-combustible absorbent materials, e.g. sand, earth, vermiculite, diatomaceous earth and place in container for disposal according to local regulations. Clean preferably with a detergent; avoid use of solvents.

## 7. Handling and storage

### Safe handling advice

Prevent the creation of flammable or explosive concentrations of vapour in air and avoid vapour concentration higher than the occupational exposure limits. The product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Preparation may charge electrostatically: always use grounded leads when transferring from one container to another.

Operators should wear antistatic footwear and clothing. No sparking tools should be used. Avoid skin and eye contact. Do not breathe vapours or spray mist. Smoking, eating and drinking should be prohibited in the application area.

For personal protection see section 8. Comply with the health and safety at work laws. If material is a coating, do not sand, flame cut, braze or weld dry coating without an appropriate respirator or appropriate ventilation, and gloves.

### Advice on protection against fire and explosion

Solvent vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air. Never use pressure to empty container: container is not a pressure vessel. Always keep in containers of same material as the original one.

### Storage

#### Requirements for storage areas and containers

Storage temperature: +5 to +35°C. Observe label precautions. Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight. No smoking. Prevent unauthorized access. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

#### Advice on common storage

Store separately from oxidizing agents and strongly alkaline and strongly acidic materials.

## 8. Exposure controls/personal protection

### Additional technical information on the plant

Provide adequate ventilation. This should be achieved by a good general extraction and -if practically feasible- by the use of a local exhaust ventilation. If these are not sufficient to maintain concentrations of particulates and solvent vapour below the OEL, suitable respiratory protection must be worn. During spray operations, use spray booth fitted to airflow requirements of AS/NZS 4114.

### National occupational exposure limits

CAS-No.	Chemical name	Values	Control Parameters	Basis
7727-43-7	barium sulphate, natural	TWA	10 mg/m <sup>3</sup>	NOHSC:1003(2003)
1332-58-7	Kaolin	TWA	10 mg/m <sup>3</sup>	NOHSC:1003(2003)
108-10-1	4-methylpentan-2-one	STEL	307 mg/m <sup>3</sup>	NOHSC:1003(2003)
			75 ppm	NOHSC:1003(2003)
		TWA	205 mg/m <sup>3</sup>	NOHSC:1003(2003)
			50 ppm	NOHSC:1003(2003)
7789-06-2	strontium chromate	TWA	0.05 mg/m <sup>3</sup>	NOHSC:1003(2003)
123-42-2	4-hydroxy-4-methylpentan-2-one	TWA	238 mg/m <sup>3</sup>	NOHSC:1003(2003)
			50 ppm	NOHSC:1003(2003)
141-78-6	ethyl acetate	STEL	1,440 mg/m <sup>3</sup>	NOHSC:1003(2003)
			400 ppm	NOHSC:1003(2003)
		TWA	720 mg/m <sup>3</sup>	NOHSC:1003(2003)
			200 ppm	NOHSC:1003(2003)
110-43-0	heptan-2-one	TWA	233 mg/m <sup>3</sup>	NOHSC:1003(2003)
			50 ppm	NOHSC:1003(2003)

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CAS-No.	Chemical name	Values	Control Parameters	Basis
78-93-3	butanone	STEL	890 mg/m <sup>3</sup>	NOHSC:1003(2003)
			300 ppm	NOHSC:1003(2003)
		TWA	445 mg/m <sup>3</sup>	NOHSC:1003(2003)
			150 ppm	NOHSC:1003(2003)
13463-67-7	Titanium dioxide	TWA	10 mg/m <sup>3</sup>	NOHSC:1003(2003)

## Protective equipment

Personal protective equipment should be worn to prevent contact with eyes, skin or clothing.

## Respiratory protection

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

## Hand protection

The breakthrough time of gloves is unknown for the product itself. The glove material given is recommended on basis of the substances in the preparation.

Chemical name	Glove material	Glove thickness	Break through time
ethyl acetate	Nitrile rubber	0.33 mm	10 MIN
	Viton (R) ®	0.7 mm	480 MIN
butanone	Viton (R) ®	0.7 mm	10 MIN

The protective glove should be checked in each case for their work specific suitability (e.g. mechanical stability, product compatibility, and anti-static properties). When the intended use is for spray application a nitrile glove of the chemical resistance group 3 (e.g. Dermatril® glove) is to be used. After contamination, the glove has to be changed. If immersing the hands into the product is not avoidable (e.g. maintenance work) a butyl or fluorocarbon rubber glove should be used. When skin exposure may occur to materials specified in section 3 of this SDS, advice should be sought from the glove supplier as to appropriate type to use with this product and the permeation breakthrough times. Care should be taken when working with sharp edged articles as these can easily damage the gloves and make them ineffective. The instructions and information provided by the glove supplier on use, storage, maintenance and replacement must be followed. Damaged gloves or those showing signs of wear should be replaced immediately.

## Eye protection

Wear protective eyewear for protection against solvent spatter.

## Skin and body protection

Wear suitable protective clothing. Personnel should wear antistatic clothings made of natural fiber or of high temperature resistant synthetic fiber.

## Hygiene measures

Wash skin thoroughly with soap and water or use recognized skin cleanser. Do not use organic solvents!

## Environmental exposure controls

Do not let product enter drains.

For ecological information refer to section 12.

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

#### Appearance

**Form:** liquid; **Colour:** yellow; **Odour:** Odour is not perceptible.; **Odor Threshold :** No data available;

### Important health, safety and environmental information

Property	Value	Method
pH	pH cannot be measured due to less solubility in water.	
Melting point/freezing point	Not applicable.	
Boiling point/boiling range	70 °C	
Flash point	10 °C	DIN 53213/ISO 1523
Evaporation rate	Slower than Ether	
Flammability (solid, gas)	not relevant as product is liquid	
Lower explosion limit	1.2 vol-% based on organic solvent content	
Upper explosion limit	11.4 vol-% based on organic solvent content	

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Vapour pressure	11.3 hPa	
Vapour density	No data available	
Density	1.38 g/cm <sup>3</sup>	20 °C - DIN 53217/ISO 2811
Solubility(ies)		
Water solubility	moderate	
Solubility in other solvents	miscible with most organic solvents Listed in: Section 3. Composition/information on ingredients	
Partition coefficient: n-octanol/water	This product is a mixture. For ingredient details see section 12	
Auto-ignition temperature	393 °C	DIN 51794 based on organic solvent content
Decomposition temperature	This product is a mixture. For further information see section 10.	
Viscosity (23 °C)	Not applicable.	ISO 2431 - 1993
Explosive properties	Not explosive	
Oxidizing properties	not oxidizing	

## Other data

Solvent separation test	< 3%	ADR/RID
Content of volatile components (including water)	33.1 %	Basis Vapour pressure >= 0.01 kPa
organic solvent content	32.9 %	Basis Vapour pressure >= 0.01 kPa

## 10. Stability and reactivity

### Stability

Stable

### Conditions to avoid

Stable under recommended storage and handling conditions (see section 7).

### Materials to avoid

Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.

### Hazardous decomposition products

When exposed to high temperatures may produce hazardous decomposition products such as carbon monoxide and dioxide, smoke, oxides of nitrogen.

### Hazardous Polymerization

Will not occur.

### Sensitivity to Static Discharge

Solvent vapors in air may explode if static grounding and bonding is not used during transfer of this product.

### Sensitivity to Mechanical Impact

None known.

## 11. Toxicological information

### Information on likely routes of exposure

#### Inhalation

May cause nose and throat irritation. May cause nervous system depression characterized by the following progressive steps: headache, dizziness, nausea, staggering gait, confusion, unconsciousness. Reports have associated repeated and prolonged overexposure to solvents with permanent brain and nervous system damage.

#### Ingestion

May result in gastrointestinal distress.

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## Skin or eye contact

May cause irritation or burning of the eyes. Repeated or prolonged liquid contact may cause skin irritation with discomfort and dermatitis.

## Delayed and immediate effects and also chronic effects from short and long term exposure:

### Acute oral toxicity

strontium chromate	Category 4
4-hydroxy-4-methylpentan-2-one	Category 5
heptan-2-one	Category 4
butanone	Category 5

### Acute dermal toxicity

Not classified according to GHS criteria

### Acute inhalation toxicity

Not classified according to GHS criteria

% of unknown composition: 22.7 %

### Skin corrosion/irritation

Not classified according to GHS criteria

### Serious eye damage/eye irritation

4-methylpentan-2-one	Category 2A
4-hydroxy-4-methylpentan-2-one	Category 2A
ethyl acetate	Category 2A
butanone	Category 2A

### Respiratory sensitisation

Not classified according to GHS criteria

### Skin sensitisation

Not classified according to GHS criteria

### Germ cell mutagenicity

Not classified according to GHS criteria

### Carcinogenicity

strontium chromate Category 1B

### Toxicity for reproduction

Not classified according to GHS criteria

### Target Organ Systemic Toxicant - Single exposure

#### • Inhalation

**airway sensitivity** heptan-2-one

**Narcotic effects** heptan-2-one

**reproductive organs** ethyl acetate

#### • Ingestion

**Respiratory tract irritation** heptan-2-one

**Narcotic effects** heptan-2-one

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**Target Organ Systemic Toxicant - Repeated exposure**

Not classified according to GHS criteria

**Aspiration toxicity**

Not classified according to GHS criteria

**Numerical measures of toxicity (acute toxicity estimation (ATE),etc. )**

No information available.

**Symptoms related to the physical, chemical and toxicological characteristics**

Exposure to component solvents vapours concentration in excess of the stated occupational exposure limit may result in adverse health effect such as mucous membrane and respiratory system irritation and adverse effect on kidney, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, loss of consciousness. Through skin resorbtion, solvents can cause some of the effects described here. Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in non-allergic contact dermatitis and absorption through the skin. The liquid splashed in the eyes may cause irritation and reversible damage.

## 12. Ecological information

**Ecotoxicity effects**

There are no data available on the product itself. The product should not be allowed to enter drains or watercourses. The data in this section is consistent with data from chemical safety reports available at the date of revision.

**Persistence and degradability**

No information available.

**Bioaccumulation**

No information available.

**Mobility in soil**

No information available.

**Other adverse effects**

No information available.

## 13. Disposal considerations

Incinerate or otherwise dispose of waste material in accordance with local regulations. The product should not be allowed to enter drains, water courses or the soil. Do not incinerate in closed containers.

**Contaminated packaging**

Empty containers should be taken to an approved waste handling site for recycling or disposal. If recycling is not practicable, dispose of in compliance with local regulations.

## 14. Transport information

Transport in accordance with the requirements of the Carriage of Dangerous Goods by Road and Rail (Classifications, Packaging and Labeling), ADG for road, IMDG for sea and ICAO/IATA for air transport.

**ADG (Land transport)**

Proper shipping name: PAINT

UN number: 1263

Hazard Class: 3

Subsidiary Hazard Class: Not applicable.

Environmental hazards: yes

Packing group: II

Hazchem: 3YE



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## IMDG (Sea transport)

Proper shipping name: PAINT

UN number: 1263

Hazard Class: 3

Subsidiary Hazard Class: Not applicable.

Environmental hazards: yes

Packing group: II

Marine Pollutant: yes [strontium chromate]

EmS: F-E,S-E

## ICAO/IATA (Air transport)

Proper shipping name: PAINT

UN number: 1263

Hazard Class: 3

Subsidiary Hazard Class: Not applicable.

Environmental hazards: yes

Packing group: II

## Matters needing attention for transportation

Confirm that there is no breakage, corrosion, or leakage from the container before shipping. Be sure to prevent damage to cargo by loading so as to avoid falling, dropping, or collapse. Ship in appropriate containers with denotation of the content in accordance with the relevant statutes and rules.

## 15. Regulatory information

### Symbol and indication of hazard.

F	Highly flammable
T	Toxic
N	Dangerous for the environment

### R-phrases(s)

R45	May cause cancer.
R11	Highly flammable.
R20/22	Harmful by inhalation and if swallowed.
R36/37	Irritating to eyes and respiratory system.
R51/53	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R66	Repeated exposure may cause skin dryness or cracking.

### S-phrases(s)

S53	Avoid exposure - obtain special instructions before use.
S23	Do not breathe vapour/spray.
S33	Take precautionary measures against static discharges.
S36/37	Wear suitable protective clothing and gloves.
S38	In case of insufficient ventilation, wear suitable respiratory equipment.
S45	In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).
S61	Avoid release to the environment. Refer to special instructions/ Safety data sheets.

### National regulatory information

- Standard for the Uniform Scheduling of Medicines and Poisons

– Schedule 6

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- First Paint Schedule
- Information about Other Regulations.
  - Not applicable

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## 16. Other information

Sources of key data used to compile the datasheet

1. Code of Practice for the Preparation of Safety Data Sheets for Hazardous Chemicals, December 2011
2. Guidance on the Classification of Hazardous Chemicals Under The WHS Regulations, April 2012
3. Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment
4. Australian Dangerous Goods Code, 7.3 (National Road Transport Commission)
5. Standard for the Uniform Schedule of Medicines and Poisons (SUSMP), No. 9
6. Labelling of Workplace Hazardous Chemicals Code of Practice, March 2015

### Further information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

### Report version

Version	Changes
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2.1	2, 3, 5, 8, 9, 10
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End of Safety Data Sheet